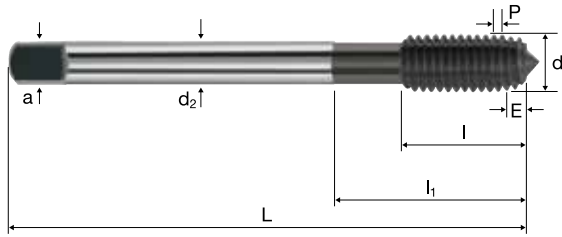


Cold forming taps



M
ISO 2 (6H)

HSS PM/F

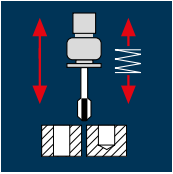


			Al Aluminium > 99%	Al Aluminium Alloy			Cu Copper		CuZn Brass
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										F-DLC
										EF10061
Example: Order-Nº: Article-Nº Ø-Code EF10061 240										
Ø Code	d	P	L	I	I ₁	d ₂	a			
240	M 12	1.75	110	24.00	40.0	9.0	7.0	5	11.20	●
244	M 14	2.00	110	26.00	40.0	11.0	9.0	5	13.10	●
246	M 16	2.00	110	27.00	40.0	12.0	9.0	5	15.10	●

CF

Application



Material

Unalloyed aluminium



Wrought aluminium alloys
Si < 6%
not hardened



Unalloyed copper



Non ferrous metal
A₅ > 15%



M	d [mm]	P [mm]	v _c 1.5 x d			v _c 2.0 x d			v _c 3.0 x d		
			n [min ⁻¹]	v _f [100%]	n [min ⁻¹]	v _f [100%]	n [min ⁻¹]	v _f [100%]	n [min ⁻¹]	v _f [100%]	
M12	12.000	1.75	25	665	1164	20	530	928	15	400	700
M14	14.000	2.00	25	570	1140	20	455	910	15	340	680
M16	16.000	2.00	25	495	990	20	400	800	15	300	600
M12	12.000	1.75	30	795	1391	25	665	1164	20	530	928
M14	14.000	2.00	30	680	1360	25	570	1140	20	455	910
M16	16.000	2.00	30	595	1190	25	495	990	20	400	800
M12	12.000	1.75	15	400	700	10	265	464	10	265	464
M14	14.000	2.00	15	340	680	10	225	450	10	225	450
M16	16.000	2.00	15	300	600	10	200	400	10	200	400
M12	12.000	1.75	15	400	700	10	265	464	10	265	464
M14	14.000	2.00	15	340	680	10	225	450	10	225	450
M16	16.000	2.00	15	300	600	10	200	400	10	200	400