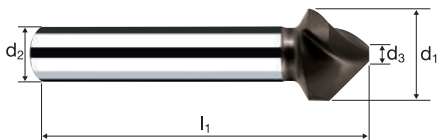


Rose countersinks

90°

HSS	



Rm < 850 HRC < 24	Rm 850-1100 HRC 24-34					Inox Stainless	GG(G) Aluminium
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							TiAlN
Example: Order-N°.		Article-N°.		σ-Code			B92312
Ø Code	d₁ z9	d₂ h9	d₃	l₁	z		
0630	6.30	5.0	1.5	45.0	3		●
0830	8.30	6.0	2.0	50.0	3		●
1040	10.40	6.0	2.5	50.0	3		●
1240	12.40	8.0	2.8	56.0	3		●
1500	15.00	10.0	3.2	60.0	3		●
1650	16.50	10.0	3.2	60.0	3		●
2050	20.50	10.0	3.5	53.0	3		●
2500	25.00	10.0	3.8	67.0	3		●
3100	31.00	12.0	4.2	71.0	3		●

