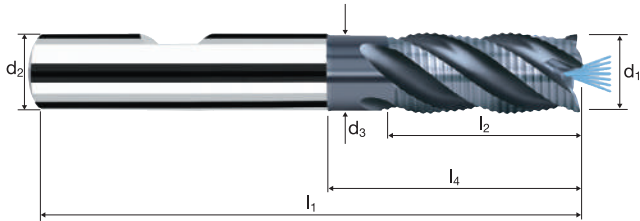


Cylindrical end mills SupraCarb®

Profiled, normal version, short neck
High-performance penetration edge, central air/cooling channel



HM
MG10 λ 38°
 γ 0°



Rm < 850	Rm 850-1100	Rm 1100-1300							Inox Stainless	Ti Titanium	GG(G) Tool Steel
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											POLYCHROM	
Example: Order-N°.											P8402	
											P8302	
∅ Code	d ₁ e8	d ₂ h5	d ₃	l ₁	l ₂	l ₃	l ₄	r	α	z		
220	4.00	6.00	3.70	57	11.00	16.00	20.95	0.100	3.0°	3	●	
260	5.00	6.00	4.60	57	13.00	18.00	21.27	0.100	1.5°	4	●	
300	6.00	6.00	5.50	57	13.00	19.34	20.00	0.100	0.0°	4	●	
391	8.00	8.00	7.40	63	19.00	25.29	26.00	0.150	0.0°	4	●	
450	10.00	10.00	9.20	72	22.00	30.20	31.00	0.200	0.0°	4	●	
501	12.00	12.00	11.00	83	26.00	36.13	37.00	0.200	0.0°	4	●	
610	16.00	16.00	15.00	92	32.00	42.13	43.00	0.200	0.0°	4	●	
682	20.00	20.00	19.00	104	38.00	52.13	53.00	0.200	0.0°	4	●	

