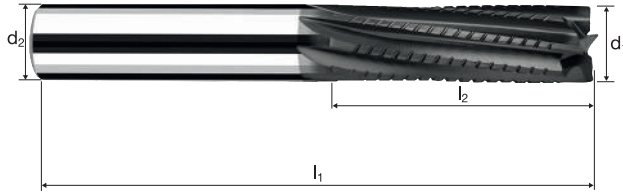


# Cylindrical end mills

Normal version, pulling cutting edge



<b>HM</b>	$\lambda$ 8°
<b>MG6</b>	$\gamma$ 18°



Wear resistance



										DIAMANT
										B20025
$\emptyset$ Code	$d_1$ h10	$d_2$ h6	$l_1$	$l_2$	$l_4$	45°	$\alpha$	$z$		
Example: Order-N°.	Coating <b>B</b>		Article-N° <b>20025</b>		ø-Code <b>220</b>					
<b>220</b>	4.00	6.00	60	16.00	24.00	0.10	2.9°	8		
<b>260</b>	5.00	6.00	60	18.00	24.00	0.10	1.4°	8		
<b>300</b>	6.00	6.00	60	20.00	24.00	0.10	0.0°	8		
<b>302</b>	6.00	6.00	65	25.00	29.00	0.10	0.0°	8		
<b>304</b>	6.00	6.00	75	28.00	39.00	0.10	0.0°	8		
<b>391</b>	8.00	8.00	63	22.00	27.00	0.20	0.0°	8		
<b>393</b>	8.00	8.00	75	32.00	39.00	0.20	0.0°	8		
<b>450</b>	10.00	10.00	72	32.00	32.00	0.20	0.0°	8		
<b>501</b>	12.00	12.00	83	32.00	38.00	0.20	0.0°	8		



