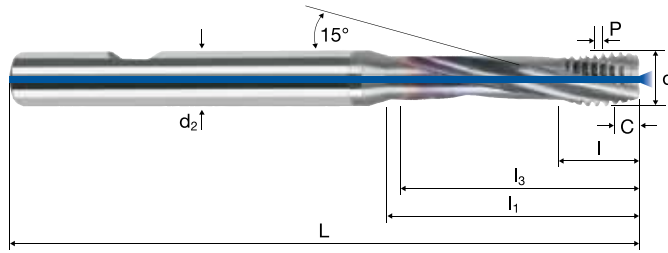


# Taps durotap A-R

Incool



<b>M</b>	<b>ISO 2 (6H)</b>
	<b>HM MG10</b>
	<b>Form C</b>

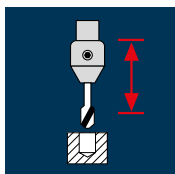


M

				<b>Al</b> Aluminium Cast		<b>Cu</b> Copper		<b>GG(G)</b>
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										TiCN
Example: Order-Nº. <b>EH6301 088</b>										<b>EH6301</b>
Article-Nº. <b>EH6301</b> ø-Code <b>088</b>										
∅ Code	d	P	L	I	I <sub>1</sub>	I <sub>3</sub>	d <sub>2</sub> h <sub>6</sub>			
<b>088</b>	<b>M 6</b>	<b>1.00</b>	80	5.00	30.0	28.0	6.0	3	5.00	●
<b>089</b>	<b>M 7</b>	<b>1.00</b>	80	5.00	30.0	28.0	8.0	3	6.00	●
<b>160</b>	<b>M 8</b>	<b>1.25</b>	90	6.50	35.0	33.0	8.0	3	6.80	●
<b>174</b>	<b>M 10</b>	<b>1.50</b>	100	7.50	39.0	37.0	10.0	3	8.50	●

## Application



## Material

Cast aluminium



CuAlFe  
(Ampco)



M	d [mm]	P [mm]	$v_c$ 1.0 x d	n [min <sup>-1</sup> ]	$v_c$ 1.5 x d	n [min <sup>-1</sup> ]	$v_c$ 2.0 x d	n [min <sup>-1</sup> ]
M6	6.000	1.00	80	4245	60	3185	40	2120
M7	7.000	1.00	80	3640	60	2730	40	1820
M8	8.000	1.25	80	3185	60	2385	40	1590
M10	10.000	1.50	80	2545	60	1910	40	1275
M6	6.000	1.00	10	530	8	425	7	370
M7	7.000	1.00	10	455	8	365	7	320
M8	8.000	1.25	10	400	8	320	7	280
M10	10.000	1.50	10	320	8	255	7	225